

HOSMAC - S 928.9 WB

Mineral Oil Based Metal Working Fluid Concentrate

Product Information

HOSMAC - S 928.9 WB, a high performance metal working fluid is designed for the machining of steel, grey-cast iron and non-ferrous metals.

HOSMAC - S 928.9 WB contains severely hydro treated base oils with low aromatic content. Natural fatty components and oils provide lubrication and reduce wear. Organic corrosion preventives protect machines, tools and work piece. Selected anionic and non-ionic emulsifiers create translucent emulsions with superior stability.

In most cases, 3 – 8% **HOSMAC - S 928.9 WB** will be emulsified in water. To produce a stable emulsion, it slowly has to be added to the necessary amount of tap water and stirred thoroughly. Automatic mixing devices should preferably be used.

Work piece produced with **HOSMAC - S 928.9 WB** can easily be degreased with conventional alkaline industrial cleaners.

Physical Properties

Concentrate

Appearance	yellow, medium viscous liquid
Specific gravity 20°C	1035 kg/m ³
Viscosity 20°C	280 mm ² /s

Emulsion

Appearance	translucent
pH-Value 2 – 10%	9.1 – 9.5

Factor to determine the concentration

Refractometer	1.1
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Storage

During storage **HOSMAC - S 928.9 WB** should not be exposed to temperatures below 0°C or above 40°C. Large temperature fluctuation also has to be avoided. It should be brought to room temperature prior to usage.

Health and Safety

Please refer to the Material Safety Data Sheet for complete information.

Disclaimer

All statements, technical information and recommendations contained in this Product Information, tests and data unitech believes to be reliable, but the accuracy or completeness is not guaranteed.

unitech warrants unitech products will be free from defects when shipped to the customer. unitech's obligation under this warranty shall be limited to replacement of product that proves to be defective. To obtain replacement the customer must notify unitech of the claimed defect within six month after shipment of product to the customer. unitech shall have no liability for any injury, loss or damage arising out of use of or inability to use the products.

Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.

No representation or recommendation not contained in this product information shall have any force or effect unless it is a written document confirmed by unitech.

unitech Lubricants America Inc.

605 Colby Drive
Waterloo, Ontario N2V 1A1
Canada
07/2006

phone: 519-489-0414

fax: 519-489-0415

e-mail: unitech_lubricants_america@rogers.com

website: <http://www.unitech-kss.de>